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Shelby Cnty Judge of Probate, AL
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Articles of Organization
of
Gottier Enterprises, L.L.C.

We the undersigned natural persons of age nineteen years or more, acting as organizers of a limited liability company under the Limited Liability Company Act of the State of Alabama, hereby adopt the following Articles of Organization for the limited liability company:

ARTICLE ONE

The name of the limited liability company is: **Gottier Enterprises, L.L.C.**

ARTICLE TWO

The address of the principal place of business of the limited liability company is:

1090 North 14th Street, Calera, AL 35040

ARTICLE THREE

The period of duration of the limited liability company shall be perpetual.

ARTICLE FOUR

The name and address of the limited liability company's registered agent for service of process is:

Don Gottier
1090 North 14th Street
Calera, AL 35040

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ARTICLE FIVE

The names and business address of each initial members of the limited liability company are:

Don Gottier
1090 North 14th Street
Calera, AL 35040

ARTICLE SIX

The limited liability company is organized for the purpose of manufacturing sand cores, and for the purpose of transacting any lawful business for which a limited liability company may be organized.

ARTICLE SEVEN

The limited liability company shall not end upon the death, retirement, resignation, expulsion, bankruptcy or dissolution of any member or upon the occurrence of any other event which terminates the continued membership of a member.

ARTICLE EIGHT

The name and address of each organizer of the limited liability company is shown below.

Don Gottier
1090 North 14th Street
Calera, AL 35040

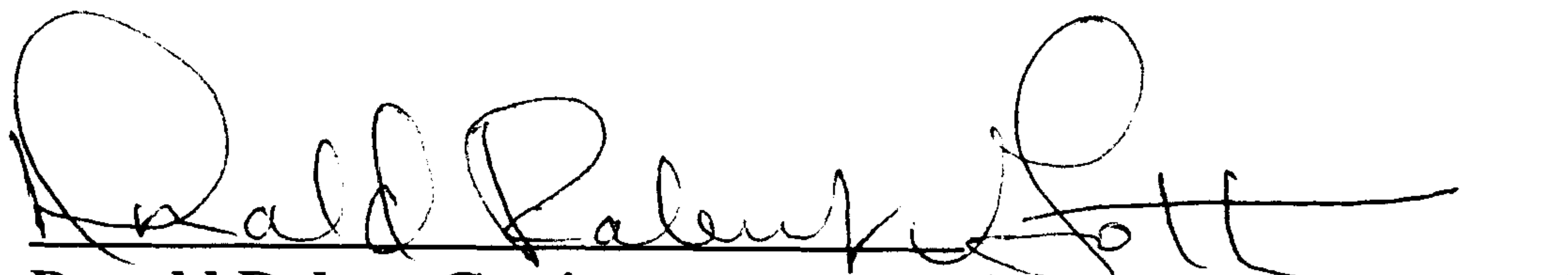
ARTICLE NINE

The limited liability company shall have one manager who shall serve until the first annual meeting or until their successor(s) are elected and qualified. The initial two managers shall be:

Don Gottier
1090 North 14th Street
Calera, AL 35040

ARTICLE TEN


The members of the limited liability company shall have the right to admit additional members, but only upon the unanimous vote of all the currently enlisting members. New Members may be admitted upon any terms and conditions as the current members may agree upon by unanimous vote.


Donald Robert Gottier

STATE OF ALABAMA)
)
COUNTY OF SHELBY)

Before me, the undersigned, a Notary Public, in and for said State of Alabama, personally appeared *Donald Robert Gottier*, who are known to me and executed the foregoing instrument voluntarily the day the same bears date.

SWORN TO AND SUBSCRIBED TO before me and my official seal of office on this
20 Day of May, 2005.


NOTARY PUBLIC
My Commission Expires: 26 March, 2008

This Instrument Prepared By:

Clint C. Thomas, P.C.
Attorney at Law
P.O. Box 1422
Calera, AL 35040