ARTICLES OF INCORPORATION

OF

BLAST MACHINE SERVICE, INC.

The undersigned for the purposes of forming a corporation under the Alabama Business Corporation Act, as amended, hereby adopt the following Articles of Incorporation.

ARTICLE ONE

NAME

The name of the corporation is Blast Machine Service, Inc.

ARTICLE TWO

DURATION

The term of existence of the corporation is perpetual.

ARTICLE THREE

PURPOSE

The purpose for which the corporation is organized is the operation of a business for the purpose of inspecting, consulting, repairing, modifying and installing blast machinery and the transaction of any and all lawful business for which corporations may be incorporated under \$10-2A-1 et. seq. of the Code of Alabama.

ARTICLE FOUR

CAPITAL STOCK

The aggregate number of shares which the corporation has authority to

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issue is two thousand (2,000), all of which shall be common shares with a par value of One Dollar (\$1.00) per share.

ARTICLE FIVE

NAME OF INITIAL REGISTERED AGENT AND ADDRESS

The name and address of the initial registered agent is:

Otto R. Promnitz P. O. Box 1671 1253 HICKORY DRIVE, ALABASTER, AL 35007 Alabaster, AL 35007

ARTICLE SIX

LOCATION OF INITIAL REGISTERED OFFICE

The location of the initial registered office of the corporation is:

P. O. Box 1671 1253 HICKORY DRIVE, ALABASTER, AL 35007
Alabaster, AL 35007

ARTICLE SEVEN

DIRECTORS

The corporation shall operate with no less than two (2) directors. The names and addresses of the initial Board of Directors who shall serve until predecessors have been elected are as follows:

Otto R. Promnitz P. O. Box 1671 1253 HICKORY DRIVE , ALABASTER, AL 35007 Alabaster, AL 35007

Alma E. Promnitz P. O. Box 1671 1253 HICKORY DRIVE , ALABASTER, AL 35007 Alabaster, AL 35007

ARTICLE EIGHT

INCORPORATORS

The names and addresses of the incorporator of the corporation is as

follows:

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Otto R. Promnitz P. O. Box 1671 1253 HICKORY DRIVE , ALABASTER, AL 35007 Alabaster, AL 35007

ARTICLE NINE

ACTION BY STOCKHOLDERS OR DIRECTORS WITHOUT MEETING

Any action required or permitted to be taken at any meeting of the Board of Directors or of the stockholders or of any committee thereof, may be taken without meeting with the written consent thereto as signed by all the members of the Board of Directors or of the stockholders or of the committee, if applicable, and if such consent is filed with the minutes of the proceedings of the Board of Directors, the stockholders or the committee, whichever is applicable.

I, the undersigned being the incorporator, have subscribed my name this the $9^{7\%}$ day of \cancel{MRCH} , 1987.

INCORPORATOR

STATE OF ALABAMA)
COUNTY OF SHELBY)

I, the undersigned, a Notary Public, in and for said County and State at Large, hereby certify that Otto R. Promnitz, whose name is signed to the foregoing Articles of Incorporation, and who is known to me, acknowledged before me on this day that, being informed of the contents of the Articles of Incorporation he has executed the same voluntarily on the day the same bears date.

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Given under my hand and seal this The day of Macch

NOTARY PUBLIC Q. Still

NOTARY PUBLIC
My Commission Expires:

THIS INSTRUMENT WAS PREPARED BY:

Tom R. Roper Attorney at Law P. O. Box 427 Pelham, AL 35124

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STATE OF ALABAMA

I, Glen Browder, Secretary of State, of the State of Alabama, having custody of the Great and Principal Seal of said State, do hereby certify that

ursuant to the provisions of Section 10-2A-26, Code of Alabama 1975, the corporate			
ame			
s available based only upon an examination of the corporation records on file in			
his office for the exclusive use of Blast Machine Service, Inc.			
or a period of one hundred twenty days from this date. In the case of a domestic			
corporation, the name of the county in which the corporation was or is proposed to			
Shelby oe incorporated is I further certify that as set out in the			
application for reservation of corporate name, the Secretary of State's office does			
not assume any responsibility for the availability of the corporate name requested			
nor for any duplication which might occur.			



In Testimony Whereof, I have hereunto set my hand and affixed the Great Seal of the State, at the Capitol, in the City of Montgomery, on this day.

Februar	v 19/ 1987_	expires 6-19-87
Date	710	Browzles
	seen	Linowell

Glen Browder

Secretary of State

INC - 1

State of Alabama

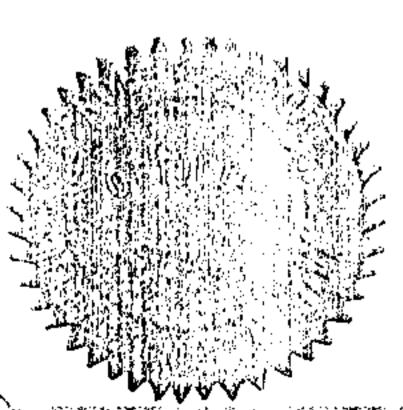
ALABASTER County

CERTIFICATE OF INCORPORATION

OF

BLAST MACHINE SERVICE, INC.

The undersigned, as Judge of Probate ofSHELBY County
State of Alabama, hereby certifies that duplicate originals of Articles of Incorporation for the
incorporation of BLAST MACHINE SERVICE , INC, duly
signed pursuant to the provisions of the Alabama Business Corporation Act, have been
received in this office and are found to conform to law.
ACCORDINGLY the undersigned, as such Judge of Probate, and by virtue of the authority
vested in him by law, hereby issues this Certificate of Incorporation of
BLAST MACHINE SERVICE, INC, and attaches
hereto a duplicate original of the Articles of Incorporation.
GIVEN Under My Hand and Official Seal on this the6th day o
APRIL 19 87



STATE CHALA, SHELBY CO.

I CHRIST WAS FREE

Judge of Probate

Thomas de Somber, Ja

1987 APR -6 PM 1: 00

JUDGE OF PROBATE

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